

998

Re-Assembly Instruction



998 Oil Tank

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April 2013

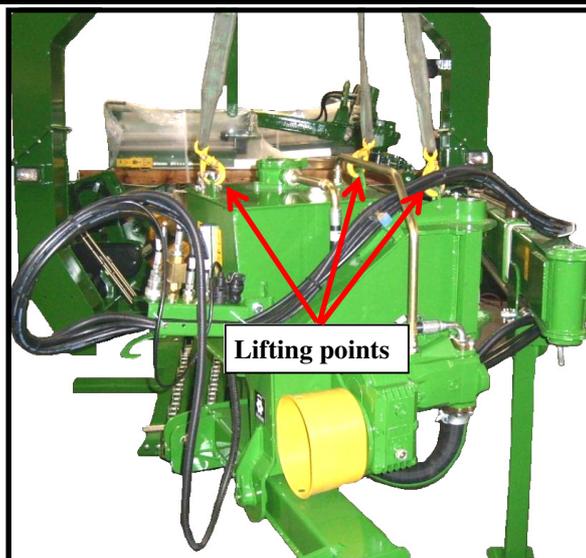
Models Effected:

998 Wrapper

Document Number:

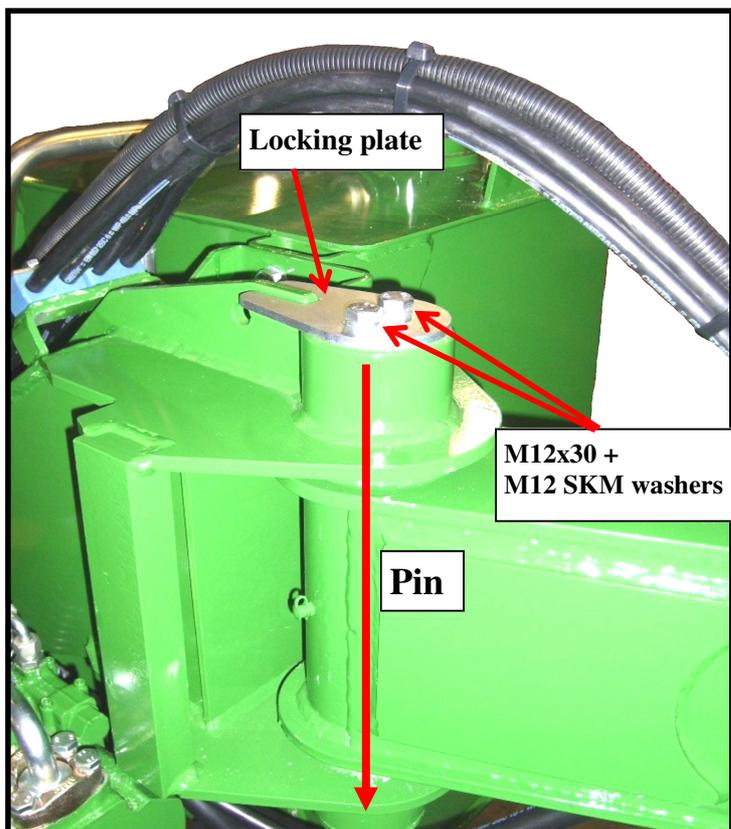
Description of Issue

A. Lift oil tank into place using lifting points illustrated.



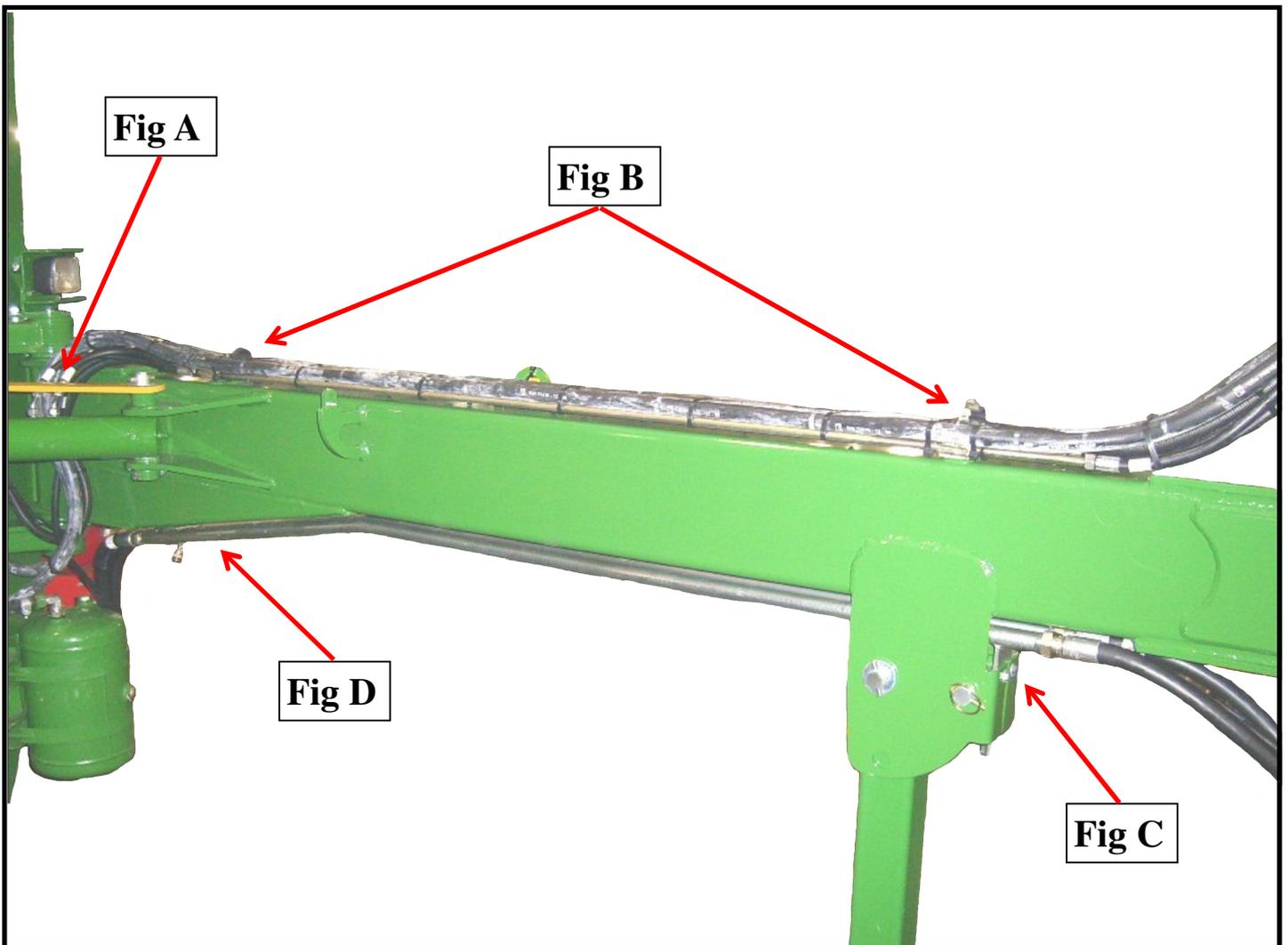
B. Insert pin when oil tank is in place. Fix pin in place with lock plate and 2x(M12x30 setscrews) supplied.

Apply stud lock on setscrews.



998 Drawbar Fittings

Description of Issue



Description of Issue

Fig A

Attach the 350mm hydraulic hose to the drawbar ram.

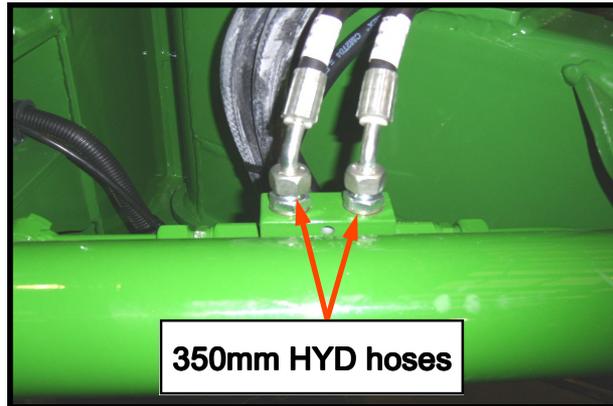


Fig B

Secure top pipe to the drawbar with 2x(M8x30 Setscrews with an M8&M10 SKM washers).

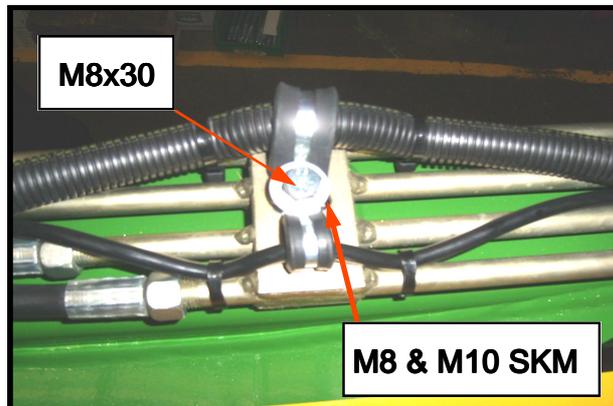


Fig C

Secure bottom pipe to the drawbar with 2x(M8x16 Setscrews with an M8 SKM washer).

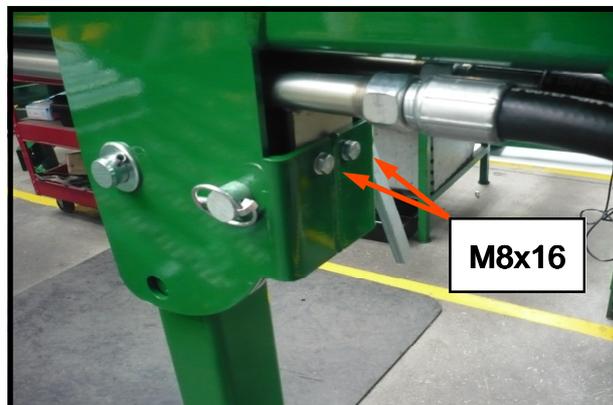
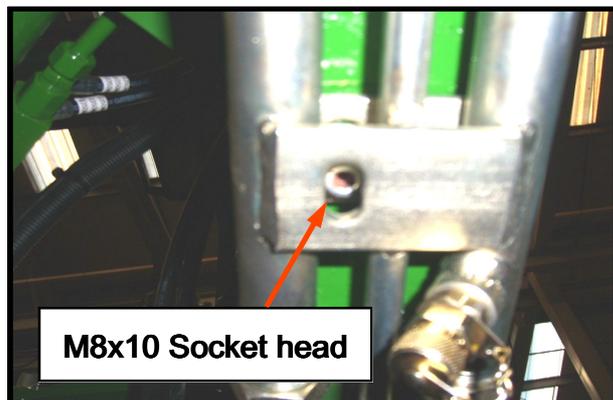


Fig D

Secure bottom pipe to the drawbar with M8x10 socket head bolt an M8&M10 SKM washers).



998 Attach Bale Guides

Description of Issue

A. The lower side of the guide with the hole must be at the front of the machine.



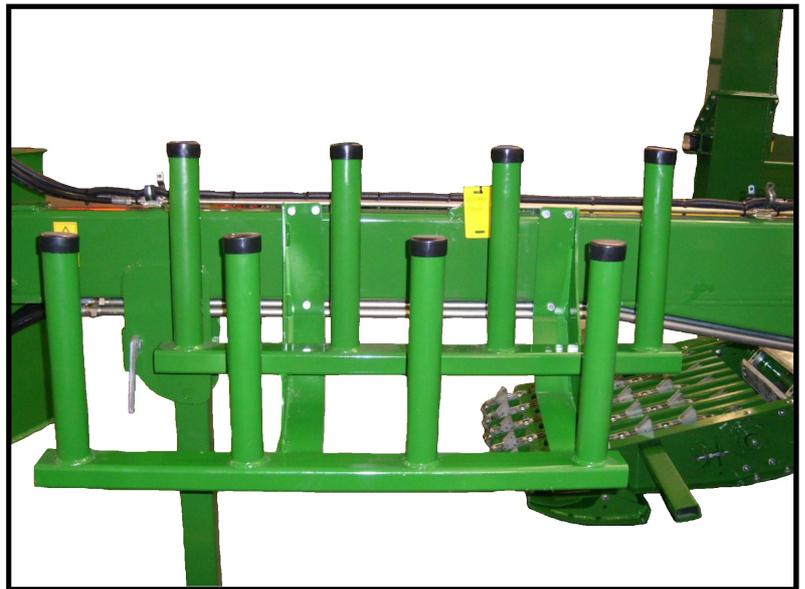
B. Attach Bale Guide and set at the required distance. Fix guides in place with large U bolts supplied.



998 Spare Film Holder

Description of Issue

A. Attach film holders to the Drawbar. Attach the film holders by threading the bolts between the drawbar and hydraulic pipes.



B. Secure film holders into position with the brackets supplied.



998 Rear Roller

Description of Issue

A. Remove the rear roller from the brackets and remove the bracket from the chassis.



B. Attach roller to the chassis using the bolts that held the roller to the bracket.



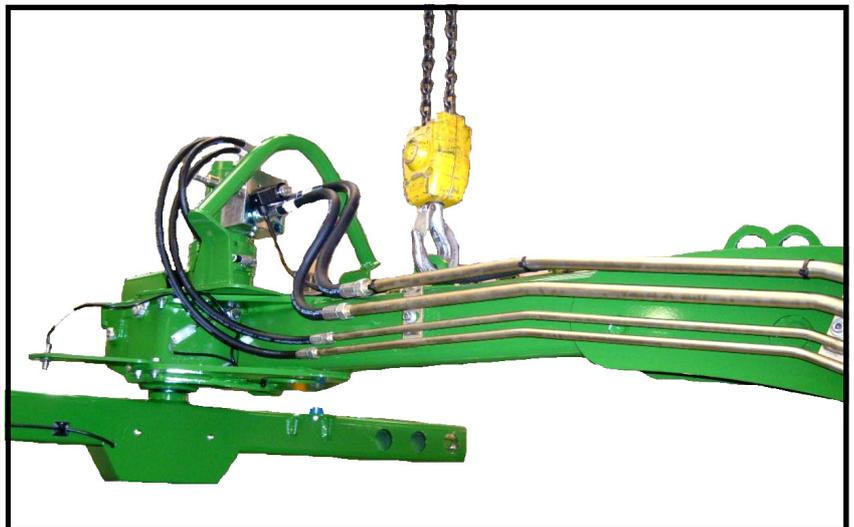
998 Attach Neck

Description of Issue

A. Remove hoses and electrical cables from the inside of the arch and then plastic bag.



B. Lift neck into place with a crane using the lifting hoop as illustrated.



Description of Issue

**C. Attach the neck to arch using bolts Supplied (attached to arch 5xbolts front and back).
Apply stud lock on bolts.**

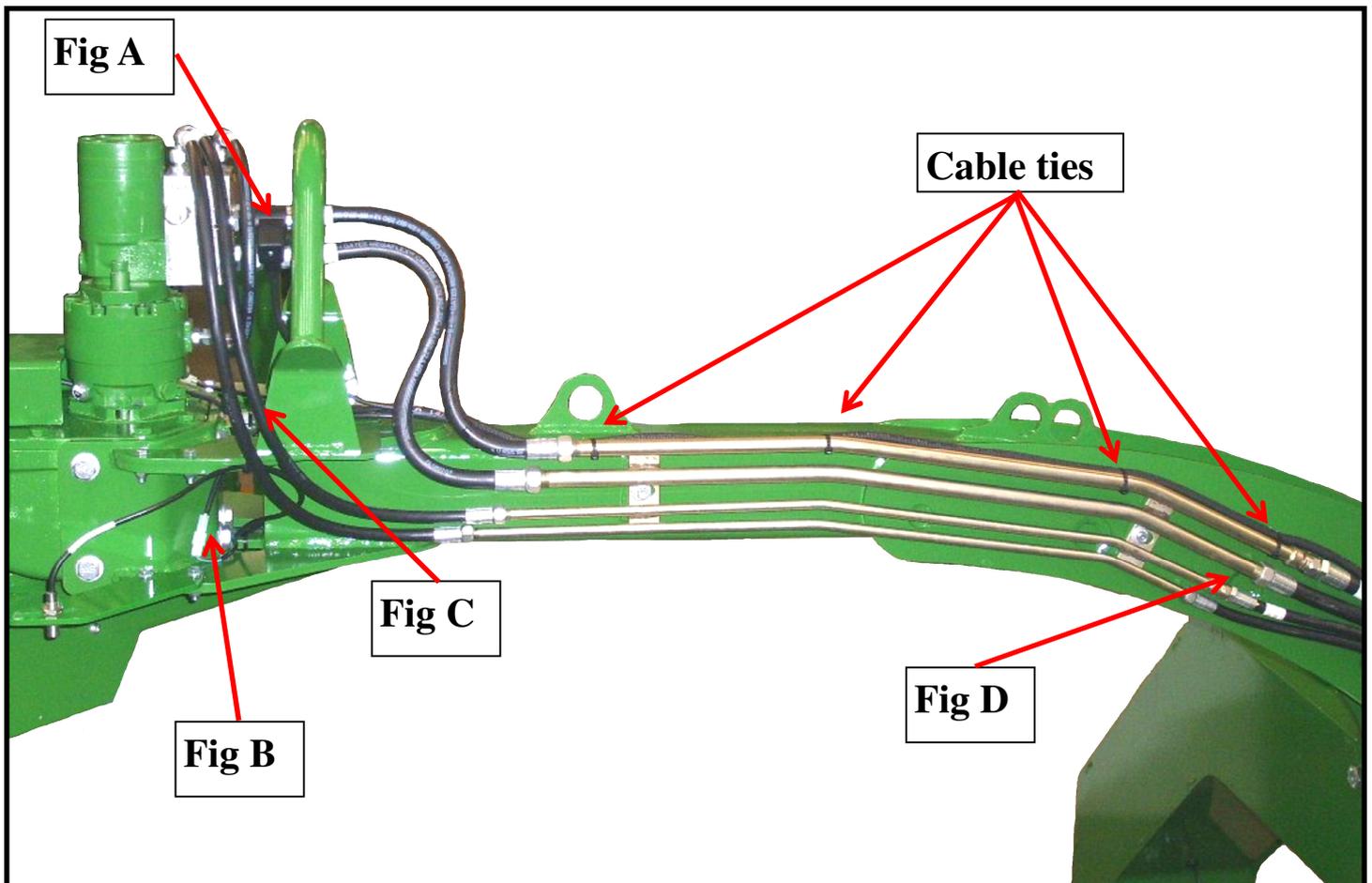


Fig A

Attach solenoid cap to the solenoid as illustrated.



Fig B

Connect the Female connector to the rotation sensor

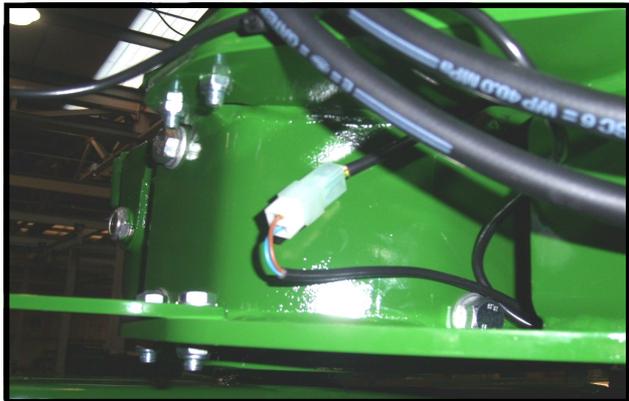


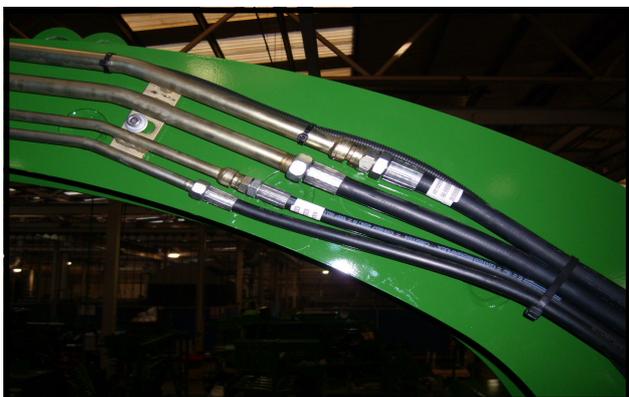
Fig C

Connect the Male connector to the Slip ring Loom.



Fig D

Attach Hoses to the steel piping.
You can't connect the wrong hose due to the different fittings.



998 Attach Dispenser Arm

Description of Issue

A. Insert dispenser arm and fasten with bolts supplied. Ensure correct orientation of dispenser arms.



B. Ensure dispensers are at the correct height so the dispensers don't hit the chassis and for correct baling.



998 Attach Safety Arm

Description of Issue

A. Insert safety arms into the centre arm as illustrated.



B. Secure the safety arms to the centre arm with the steel plates, setscrews and nyloc nut supplied.



998 Attach Safety Arm

Description of Issue

A. Unwrap safety shield from the safety arm and attach to the dispenser with the bolts supplied. You will have to unattach the locking rod to access the bolts. Re-attach rod when finished



B. The safety shield needs to be set square to the dispenser and safety arm. The shield needs to be set so that there is enough slack so the arm doesn't trip out during operation.

